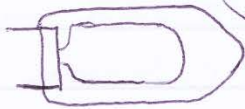


Non-optic blow-yank-blow

1. standard set-up



2. attach blowhose, reheat behind the door

3. marker tip on bench right arm

4. pincer a point on the tip, start the neck

5. with dia. shears pull 1", then cradle the end [optional reheat here]

6. blow (hard), yank 2", softly blow

7. (with jacks) begin trimming the tail, continue the neck, then alternate between the two; during all of this blow gently then harder—but stop blowing if the bottom is losing its thickness (at all cost keep the bottom thicker than the sides!)

8. optional reheat if it's needed to complete step 7

9. reheat the outer (lower) half of the 'cylinder'

10. touch the jacks to the sides with the blades parallel to the floor (for a cylinder), blow gently then harder

(cont.)

11. reheat the bottom

12. Flatten the bottom (blow gently while pressing flat the bottom, touch the sides with the jack blades (level for a cylinder) if needed to remove any unwanted bulge in the sides. Make sure the bottom is slightly concave.

13. cool the punt site with a long but inaudibly soft blow with the soffietta, Flash the whole piece.

14. transfer to punt

15. initiate 'opening process'